

WORK ORDER 2010-13

Date opened: 3 May 2010

Project: Attachment Provisions  
Type: Eurocopter AS350/355 Series

Batch Quantity: 72 Clamp Assemblies (78620-01)

Approval: SH08-16  
Drawing List: DCL786-3

Fabrication and Assembly Drawing(s)	Description
78620, Rev. 3	Clamp Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y ✓
Release tags associated with all fabricated parts are attached:	Y ✓
All mounting hardware and supplies are included:	Y ✓

List all non-conformities raised: \_\_\_\_\_

Inspector Signature: <u>Jeff Clark</u>	Date: <u>19 Nov 10</u>
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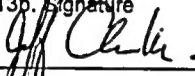
Drawing: 78620 Revision **3**  
 Assembly: 78620-01 Clamp Ass'y

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
72 Total	78620-01	Clamp Assembly			
. 1	78620-02	Attachment Clamp	6061-T6 Aluminum, 4 x 1 bar	10032	
. 1	78620-03	Clamp	6061-T6 Aluminum, 4 x 1 bar	10032	
. 2	3591-4CN375	¼-28 Self Locking Helicoil		8016	
. 1	AN4-14A	Bolt		10049	
. 2	AN960-416	Washer		↓	
. 1	MS21044N4	Nut		10066	
. 1	FT4F-175H	T Bolt		10065	
. 1	BH000142A4	Self Aligning Nut			

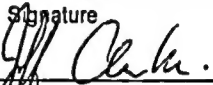
Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 78620			jc.

Tag incomplete parts with Work Order # when stored between processes.

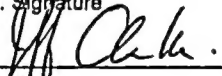
Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE FORM ONE</b>			3. Form Tracking No.	
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>					5. Work Order/Contract/Invoice <b>WO2010-13</b>	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	<b>Clamp Assembly</b>	<b>78620-01</b>	<b>1</b>	<b>N/A</b>	<b>New</b>	
12. Remarks <b>Not painted</b>						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the <del>Canadian Aviation Regulations.</del>			
13b. Signature 		13c. Approved Organization Number <b>AMF 73-04</b>		14b. Signature		14c. Approved Organization Number
13d. Name <b>Jeff Clarke</b>		13e. Date (dd/mm/yyyy) <b>16 Feb 2011</b>		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


ECL/CAP/ITK

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13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 10 Jan 2011		14c. Approved Organization Number	
				14d. Name	
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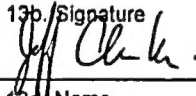
TRANS NO-2TH

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6. Item	7. Description Clamp Assembly	8. Part Number 78620-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New	
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6. Item	7. Description <b>Clamp Assembly</b>	8. Part Number <b>78620-01</b>	9. Qty. <b>2</b>	10. Serial/Batch No. <b>N/A</b>	11. Status/Work <b>New</b>
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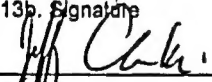
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13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 08 Feb 2011		14d. Name		14e. Date (dd/mm/yyyy)	
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Clamp Assembly	78620-01	1	N/A	New
12. Remarks					
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 08 Feb 2011		<del>14c. Approved Organization Number</del>	
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HORIZON

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	4	N/A	New	
12. Remarks Not painted						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 Jan 2011		14d. Name		14e. Date (dd/mmm/yyyy)
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	2	N/A	New	
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 09 Aug 2010		14d. Name		14e. Date (dd/mmm/yyyy)
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QUANTUM

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<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>					5. Work Order/Contract/Invoice <b>WO2010-13</b>
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	<b>Clamp Assembly</b>	<b>78620-01</b>	<b>4</b>	<b>N/A</b>	<b>New</b>
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number <b>AMF 73-04</b>		14b. Signature	
13d. Name <b>Jeff Clarke</b>		13e. Date (dd/mm/yyyy) <b>25 May 2010</b>		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	

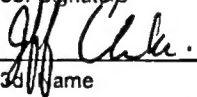
#### Installer Responsibilities

This certificate does not constitute authority to install.

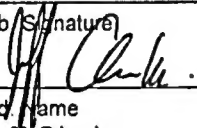
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

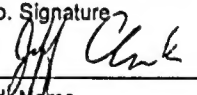
QUEST 14

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-13	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	4	N/A	New	
12. Remarks Not painted						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the <del>Canadian Aviation Regulations</del> .			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name JEFF CLARKE		13e. Date (dd/mmm/yyyy) 08 JUNE 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

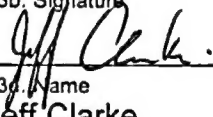
HEI OPS

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>					5. Work Order/Contract/Invoice <b>WO2010-13</b>
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	<b>Clamp Assembly</b>	<b>78620-01</b>	<b>4</b>	<b>N/A</b>	<b>New</b>
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature	13c. Approved Organization Number		14b. Signature	14c. Approved Organization Number	
	<b>AMF 73-04</b>				
13d. Name	13e. Date (dd/mmm/yyyy)		14d. Name	14e. Date (dd/mmm/yyyy)	
<b>Jeff Clarke</b>	<b>28 June 2010</b>				
<p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

Block Com B

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-13	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 08 July 2010		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

INTERLON

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-13	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	4	N/A	New	
12. Remarks Not painted						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 July 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

TRANS NORTH